Bergamid™ B70 G35

Polyamide 6

Key Characteristics

Product Description	
Bergamid B70 G35 H is a Polyamide 6 (Nylon 6) product filled with 35% glass fiber. It can be processed by injection molding and its principal features are high heat.	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 35% Filler by Weight
Features	• Heat Stabilized
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density [2]	1.41 g/cm³	1.41 g/cm³	ISO 1183
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Modulus	1.52E+6 psi	10500 MPa	ISO 527-2
Tensile Stress	26100 psi	180 MPa	ISO 527-2
Tensile Strain (Break)	3.0 %	3.0 %	ISO 527
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Charpy Notched Impact Strength (73°F (23°C))	6.2 ft·lb/in²	13 kJ/m²	ISO 179
Charpy Unnotched Impact Strength			ISO 179
73°F (23°C)	40 ft·lb/in²	85 kJ/m²	
Thermal	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Melting Temperature (DSC)	419 to 437 °F	215 to 225 °C	ISO 3146

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Processing (Melt) Temp	482 to 554 °F	250 to 290 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

[1] Typical values are not to be construed as specifications.

[2] ±0.02

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